

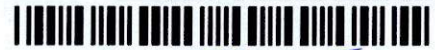


Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2965-3

Job Sheet 203669



S245855

Part No: D2965-3

Job Qty: 30 pcs

Part Name: Cap



Part Weight: 0 lbs

Job Created: 11/25/19

Due Date: 12/30/19

Type: Stock

Status: New

Priority: Medium

Job Tracking No:

Created By: Kimberley Guerin

Description:

Note: DWG REV C SHEETS 2,3 IPP Rev A New Issue 06-12-19 JLM IPP REV:B 17.01.17 AS PER DWG REV.C DD
VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Lead Time	Sign-off
102	Purchasing <i>Syca</i>	30 pcs		12/30/19	0.00	0.00	Purchasing - 1		JAN 08 2020
							Purchasing - 2		
							Purchasing - 3		
104	Packaging 2-1 - Receive B4B	30 c		12/30/19	0.00	0.00	Packaging 2 - 1 - B4B		JAN 08 2020
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
							Packaging 2 - 27 - B4B		

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



Container No: S245855

Part: D2965-3

Job No: 203669

Serial No/Batch: S245855

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 01/21/20

Plex 11/25/19 9:43 AM Dart.Guerin.Kimberley

					Packaging 2 - 28 - B4B	
					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
106 QC 6	30 pcs	12/30/19	0.00 0.00	QC 6 - 9		
				QC 6 - 68		
				QC 6 - 61		
				QC 6 - 40		
				QC 6 - 81		
107 Small Fab - 2 - B4B	30 pcs	12/30/19	0.00 1.68	Small Fab - 1 - B4B		
				Small Fab - 2 - B4B		
				Small Fab - 3 - B4B		
				Small Fab - 4 - B4B		
				Small Fab - 5 - B4B		
				Small Fab - 6 - B4B		
				Small Fab - 7 - B4B		
				Small Fab - 8 - B4B		
				Small Fab - 9 - B4B		
108 QC 5	30 pcs	12/30/19	0.00 0.00	QC 5 - 10		
				QC 5 - 12		
				QC 5 - 17		
				QC 5 - 18		
				QC 5 - 19		
				QC 5 - 22		
				QC 5 - 24		
				QC 5 - 3		
				QC 5 - 43		
				QC 5 - 49		
				QC 5 - 51		
				QC 5 - 58		
				QC 5 - 68		
				QC 5 - 9		
				QC 5 - 50		
				QC 5 - 30		
				QC 5 - 40		
				QC 5 - 61		
				QC 5 - 81		
109 Conventional Lathe - 1 - B4B	30 pcs	12/30/19	0.00 8.33	Conventional Lathe - 1 - B4B		
				Conventional Lathe - 2 - B4B		
110 Conventional Mill - 1 - B4B	30 pcs	12/30/19	0.00 3.00	Conventional Mill - 1 - B4B		
				Conventional Mill - 2 - B4B		
111 QC 2	30 pcs	12/30/19	0.00 0.00	QC 2 - 1		
				QC 2 - 12		
				QC 2 - 14		
				QC 2 - 17		
				QC 2 - 19		
				QC 2 - 2		
				QC 2 - 20		
				QC 2 - 22		
				QC 2 - 23		
				QC 2 - 25		

DAS
81
9-89

JAN 08 2020

DAS
82
9-89

Mch 2020-1-20

DAS
81
9-89

JAN 21 2020

DAS
82
9-89

DTP 20-03-03

1/20/23

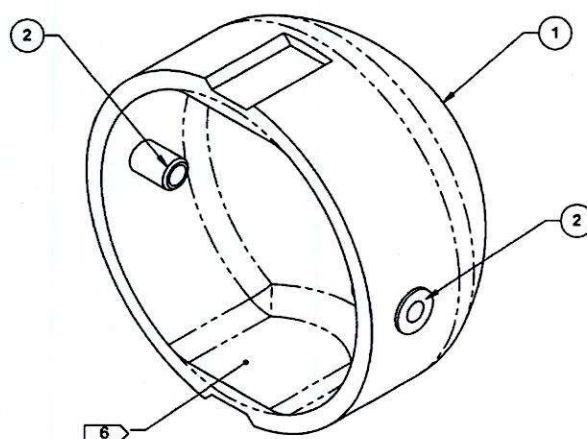
					QC 2 - 32	
					QC 2 - 33	
					QC 2 - 35	
					QC 2 - 39	
					QC 2 - 4	
					QC 2 - 40	
					QC 2 - 44	
					QC 2 - 45	
					QC 2 - 48	
					QC 2 - 49	
					QC 2 - 50	
					QC 2 - 51	
					QC 2 - 52	
					QC 2 - 57	
					QC 2 - 62	
					QC 2 - 63	11/20/3/24
					QC 2 - 8	
					QC 2 - 66	
					QC 2 - 64	
					QC 2 - 65	
					QC 2 - 5	
					QC 2 - 71	
					QC 2 - 73	
					QC 2 - 69	
120 QC 8	30 pcs	12/30/19	0.00 0.00		QC 8 - 12	
					QC 8 - 14	
					QC 8 - 17	
					QC 8 - 20	
					QC 8 - 25	
					QC 8 - 3	
					QC 8 - 32	
					QC 8 - 33	
					QC 8 - 35	
					QC 8 - 39	
					QC 8 - 4	
					QC 8 - 44	
					QC 8 - 45	
					QC 8 - 49	
					QC 8 - 58	
					QC 8 - 8	
					QC 8 - 9	
					QC 8 - 68	
					QC 8 - 67	
					QC 8 - 1 (A)	20-03-27
					QC 8 - 47	
					QC 8 - 40	
					QC 8 - 52	
					QC 8 - 23	
					QC 8 - 57	
					QC 8 - 76	
					QC 8 - 61	
150 Powdercoat - 1 White Gl(A)- B4B	30 pcs	12/30/19	0.00 0.73		Powdercoat - 1 - B4B	
					Powdercoat - 2 - B4B	
					Powdercoat - 3 - B4B	20-04-3
					Powdercoat - 4 - B4B	
160 QC 3	30 pcs	12/30/19	0.00 0.00		QC 3 - 10	
					QC 3 - 13	
					QC 3 - 15	11/20-4-6
					QC 3 - 17	

					QC 3 - 18	
					QC 3 - 2	
					QC 3 - 28	
					QC 3 - 3	
					QC 3 - 30	
					QC 3 - 34	
					QC 3 - 36	
					QC 3 - 41	
					QC 3 - 51	
					QC 3 - 58	
					QC 3 - 59	
					QC 3 - 68	
					QC 3 - 9	
					QC 3 - 40	
					QC 3 - 19	
					QC 3 - 43	
					QC 3 - 24	
					QC 3 - 61	
					QC 3 - 81	
170	Small Fab - 3 - B4B	30 pcs	12/30/19	0.00 1.68	Small Fab - 1 - B4B	FP-001 ML 20-4-6
					Small Fab - 2 - B4B	
					Small Fab - 3 - B4B	
					Small Fab - 4 - B4B	
					Small Fab - 5 - B4B	
					Small Fab - 6 - B4B	
					Small Fab - 7 - B4B	
					Small Fab - 8 - B4B	
					Small Fab - 9 - B4B	
180	QC 5	30 pcs	12/30/19	0.00 0.00	QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	APR 06 2020 40
					QC 5 - 61	9-89
					QC 5 - 81	
190	Packaging 3-1 - Stock - B4B	30 pcs	12/30/19	0.00 0.00	Packaging 3 - 1 - B4B	ML 20-4-7
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	

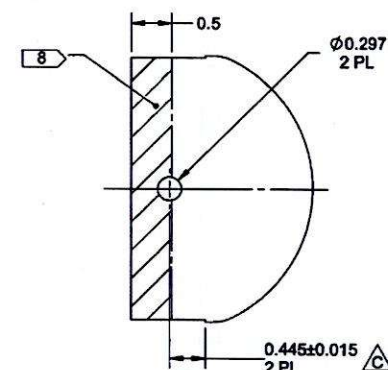
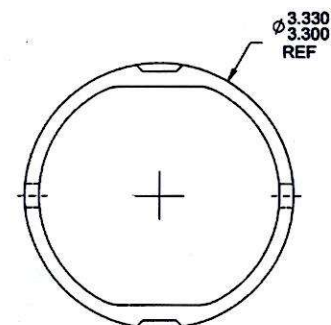
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
200 QC 21 - SA	30 pcs	12/30/19	0.00 0.00	QC 21 - SA - 21	DAS
				QC 21 - SA - 70	27
				QC 21 - SA - 53	9-00
					APR 07 2020
Part Op 102 - Issue P/O: _____ Cast per Dwg D2965 Material Release Note Required Descriptions: 104 - (Receive & Inspect for Damage & Mat'l Certs) Receive & Inspect for Damage & Mat'l Certs 106 - QC6- All purchased or subcontracted products 107 - Drill as per Dwg D2965 with DT8538 Deburr and Tumble 108 - QC5- Inspect part completeness to step on W/O 109 - Turn as per Dwg D2965 USE DT9536 PLUG 110 - MILL SLOT 111 - QC2- Inspect parts off machine FAI/FAIB 120 - QC8- Inspect parts - second check 150 - (White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum) *** Mask as per Dwg D2965*** Powder To match Skidtube(Ref: 4.3.5.x) as per QSI 005 4.3 START TIME: _____ OVEN TEMPERATURE: _____ FINISH TIME: _____ 160 - QC3- Inspect Part Finish 170 - Install Inserts as per Dwg D2965 180 - QC5- Inspect part completeness to step on W/O 190 - Identify as per dwg & Stock Location: _____ 200 - QC21- Final Inspection - Work Order Release					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
D2965P	Cap	30 pcs (1 ea)	102-Purchasing	5243996	
AELS-1032-130	Rivnut	60 Ea (2 ea)	170-Small Fab - 3 - B4B	5057258-1	
AELS-1032-130					
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
102-Purchasing	D2965P	30	0	0	
170-Small Fab - 3 - B4B	AELS-1032-130	60	2	0	
Part Specifications					
Specifications could not be found.					

Plex 11/25/19 9:43 AM Dart.Guerin.Kimberley

ITEM	QTY	P/N	DESCRIPTION
	X	D2965	CAP
1	1	D2965C	CAP
2	2	AELS-1032-225	INSERT



D2965 CAP



D2965 MODIFICATION DETAIL
(MAKE FROM D2965C)

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: POWDER COAT PER QSI 005 4.3 TO MATCH REST OF SKIDTUBE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.42 lbs
- 8) OPTIONAL: MASK AREA AS SHOWN PRIOR TO POWDER COAT TO IMPROVE FIT

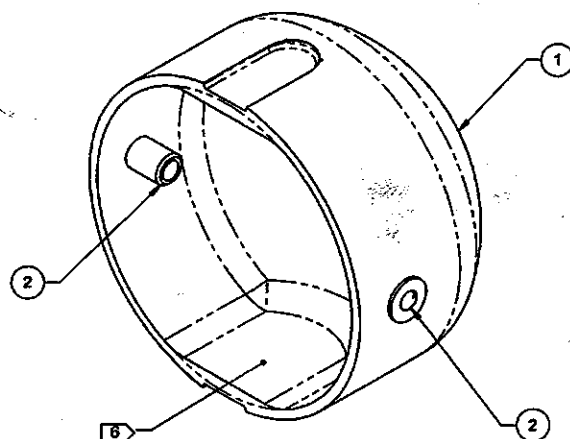
RELEASED
2017-01-16
LEN 17-506

APPROVED

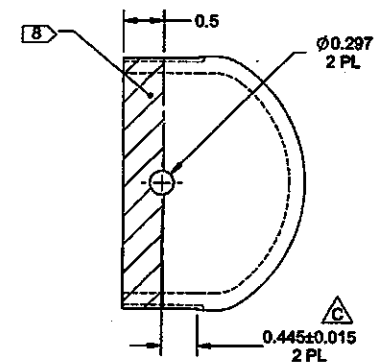
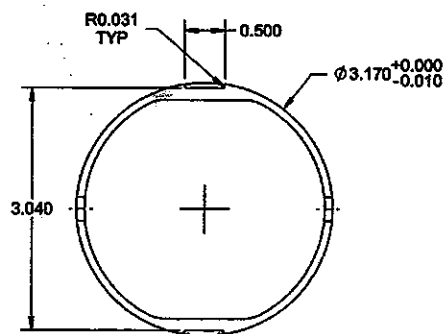
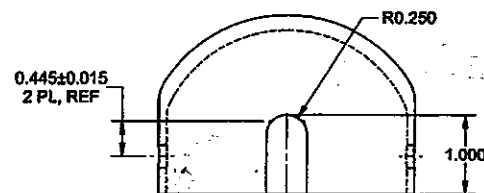
C	REFORMATED TO CURRENT STANDARD; MOVE Ø0.297 HOLES TO IMPROVE FIT (PAR 15-463)	RF	17.01.10
B	ADD -3 CAP	PH	06.11.01
A	NEW ISSUE	RF	00.02.24
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE USA, INC. EUGENE, OR	
DRAWN	RF		
CHECKED	WK		
MFG. APPR.	JLM		
APPROVED	HS		
DE APPR.	DS	DRAWING NO. D2965 REV. C TITLE CAP SCALE NTS	
DATE	17.01.10		

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ITEM	QTY	P/N	DESCRIPTION
	X	D2965-3	CAP
1	1	D2965C	CAP
2	2	AELS-1032-130	INSERT



D2965-3 CAP



D2965-3 MODIFICATION DETAIL
(MAKE FROM D2965C)

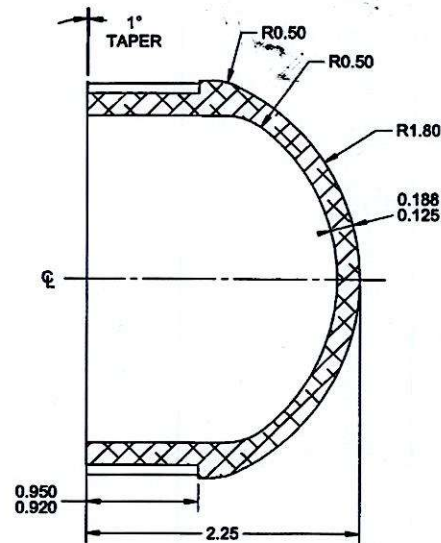
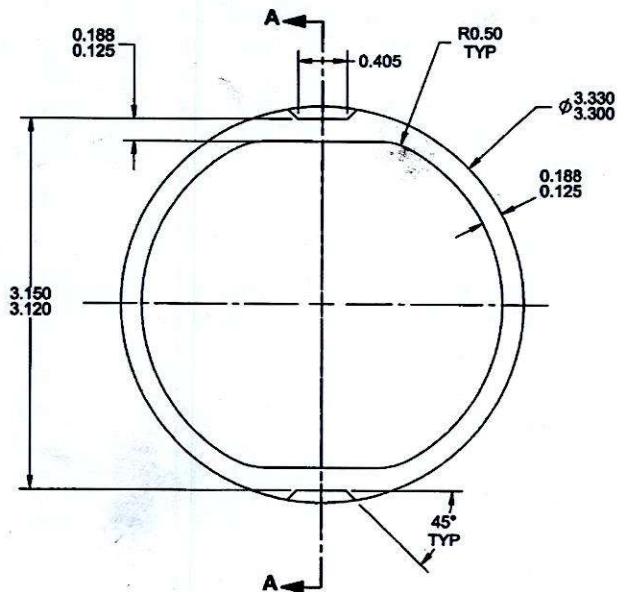
NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: POWDER COAT PER QSI 005 4.3 TO MATCH REST OF SKIDTUBE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.32 lbs
- 8) OPTIONAL: MASK AREA AS SHOWN PRIOR TO POWDER COAT TO IMPROVE FIT

RELEASED
2017-01-16

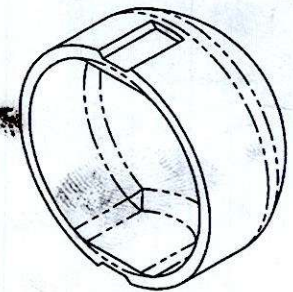
APPROVED

DESIGN	RF	DART AEROSPACE USA, INC.	
DRAWN	RF	EUGENE, OR	
CHECKED	WK	DRAWING NO.	REV. C
MFG. APPR.	JLM	D2965	SHEET 2 OF 3
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	CAP	NTS
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SECTION A-A

**D2965C CAP
(CASTING DETAIL)**



NOTES:

- 1) MATERIAL: CAST ALUMINUM ALOY A356.2 (F)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.31 lbs

RELEASED
2017-01-16

APPROVED

DESIGN	RF	DART AEROSPACE USA, INC.	
DRAWN	RF	EUGENE, OR	
CHECKED	WK	DRAWING NO.	REV. C
MFG. APPR.	JLM	D2965	SHEET 3 OF 3
APPROVED	HS	TITLE	SCALE
DE APPR.	DSC	CAP	NTS
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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB045209



Supplier: MES001-VC
Metallurgie SYCA
500 Principale,
St.Dominique
QC
J0H 1L0 Canada
Phone: 450-261-0853
Fax: 450-261-0894

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB045209

PO Date: 11/25/19

Due Date: 12/20/19

Purchase Order

Revision:

DEC 17 2019

Revision Date:

Ship-To Contact:

Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Via: Ground

Pymt Terms: Net 30

Freight Terms: Collect

Special Comments: c of c pricing is included in pricing

REVISED

Items

Line Item	Job	Part	Drawing	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	203669	D2965P	D2965 Rev C		Cap As Per Dwg D2965 Rev. C	Firmed	-	12/20/19	57 pcs	0 pcs	57 pcs	\$18.00/pcs	\$1,026.00
2	203590	D2965P	D2965 Rev C		Cap As Per Dwg D2965 Rev. C	Firmed	-	12/23/19	50 pcs 51 Kd 2019-12-30	0 pcs	50 pcs	\$18.00/pcs	\$900.00
Grand Total:													\$1,926.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

CL

Plex 12/17/19 7:28 AM Dart.Lavoie.Chantal



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB045209



Supplier: MES001-VC
Metallurgie SYCA
500 Principale,
St.Dominique
QC
J0H 1L0 Canada
Phone: 450-261-0853
Fax: 450-261-0894

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB045209

PO Date: 11/25/19

Due Date: 12/20/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Via: Ground

Pynt Terms: Net 30

Freight Terms: Collect

Special Comments: c of c pricing is included in pricing

E-MAILED
2019-11-25

Items													
Line Item	Job	Part	Drawing	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	203669	D2965P	D2965 Rev C		Cap As Per Dwg D2965 Rev. C	Firmed	-	12/20/19	50 pcs	0 pcs	50 pcs	\$18.00/pcs	\$900.00
2	203590	D2965P	D2965 Rev C		Cap As Per Dwg D2965 Rev. C	Firmed	-	12/23/19	50 pcs	0 pcs	50 pcs	\$18.00/pcs	\$900.00
Grand Total:													\$1,800.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

Guérin

Plex 11/25/19 3:09 PM Dart.Guerin.Kimberley

Métallurgie Syca inc

PACKING SLIP

POHB045209

500 RUE PRINCIPALE, ST-DOMINIQUE, QUEBEC J0H 1L0

Phone: (450) 261-0853 Fax: (450) 261-0894

Sold to DART AEROSPACE LTD 1270, ABERDEEN STREET HAWKSBURY, ON K6A 1K7 Phone: (613) 632-9577		Ship to DART AEROSPACE 1270 Aberdeen street Hawkesbury ON K6A 1K7 GUERIN KIMBERLEY (613) 632-5200		CUST. P.O. POHB045209	
Buyer		Salesman ROXANNE		N° TPS 873216006	
N° TVQ 1204830718		# account		Transport paid by	
Verify per		Page 1		Ship via TRANSP. CLIENT	
# Product	Description	Qty ordered	Qty shipped	Reference no	

D-2965	CAP D-2965	50	57	3390
D-2965	CAP D-2965	50	50	3391
CERTIFICAT	Certificat de conformité	1	1	

DAS
82
9-89

JAN 08 2020

Comments

Signature _____

METALLURGIE SYCA

Certificate of compliance

This is to certify that the below named items were inspected and tested to approved specification only. Objective evidence is on file to support the verifications and tests and can be made available at our facilities on request unless otherwise noted.

Customer name: **DART AEROSPACE**

Delivery address: **1270, Aberdeen Street**

Hawksbury, ON

DAS
82
9-89

JAN 08 2020

Purchase Order # : **POHB045209**

Quantity supplied

Part number

Part name

107

D -2965

CAP D-2965

Signed by: _____ Roxanne Grenier

Date: _____ 08/01/2020

Métallurgie Syca

500, Principale, Saint-Dominique, QC J0H 1L0

Tél. (450) 261-0853 Téléc. (450) 261-0894

roxanneg@syca.ca

